

Date: Thursday, 15/01/2009 11:13:24 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BEARING
<b>Job Number</b> : 44782	
<b>Estimate Number</b> : 10718	
<b>P.O. Number</b> :	<b>Part Number</b> : D3284011
<b>This Issue</b> : 15/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3284 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 35695	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 28/01/2009 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 09.01.15</u>	
<b>Comment</b> : Est Rev:A 04.05.13 New Issue KJ/DS	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7994 to Eagle Copters

Order P/N: 205-060-101-001

Certificate of Conformity is required

C209/01/16 ④

2.0	205060101001	bearing
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

1-Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

C209/01/28 ④

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

C209/01/25 ④

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 82

9/21

④

27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 15/01/2009 11:13:24 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 44782

Part Number: D3284011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 09-02-02*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED  
04.05.17

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 244782

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# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: January 27, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-000350

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7962 9071 0216

Shipping Instructions:

Customer P.O. Number: PO00007994

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING, ROD END	Shipping Area	27	Each		LT-09-000944

Sales Order Number: SO09-00095.001

Eagle PO Number PO-09-000161.38

Comments

2	205-060-101-001	ROD END	Shipping Area	4	Each		LT-09-000945
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Sales Order Number: SO09-00095.002

Eagle PO Number PO-09-000161.39

Comments

Sales Order Number

2009000095

Parts on Back Order

Customer

Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING, ROD END	46.00	19.00
205-060-101-001	ROD END	4.00	0.00

\* End of Report \*

>> denotes that the Packing Slip line item has already been printed.

Eagle\_PackingSlip.rpt

Form 9727 v109

Page 1 of 1

Printed: 1/27/2009 3:58:23PM

Ref: 120

**Eagle Copters Maintenance Ltd**  
23 McTavish Road, NE, Calgary, Alberta T2E 7G9  
TCCA/AMO Approval No. 6-81

LO# #: **LT-09-000945**



Sold To: SO09-00095.002  
Sold Date: 1/27/2009 9:58:40PM

**Part No: 205-060-101-001**

Description: ROD END

Serial No:

Condition: ☒ New

Qty Sold: 4.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Total Time:

Cycles

Hours

TSO:

0.0

Details of work performed Reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

January 27, 2009

Inspector

Lic. No./Stamp

Eagle  
6-81 73

**Maintenance Release**

BELL HELICOPTER TEXTRON  
CUSTCD - CUSTOMER ORDER NO.  
K3200 09-000161

COPY  
STOCK ROOM

CO-OP PICK TICKET  
LINENO DATE S/A NO.  
000039 23/01/09 000348772

ITEM NUMBER KEYWORD QTY UM BIN LOCATION PRI  
205-060-101-001 BEARING 4 EA C-BC112 B99

SHIPTO SM CAR P/S SCH. DATE  
K3200 CP CU N 23/01/09



PICK TICKET NO. CAN0980327

BELL HELICOPTER TEXTRON  
CUSTCD CUSTOMER ORDER NO.  
K3200 09-000161

COPY  
RECIPIENT

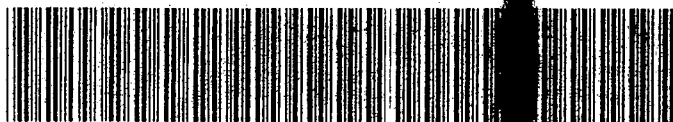
CO-OP PICK TICKET  
LINENO DATE S/A NO.  
000039 23/01/09 000348772

ITEM NUMBER KEYWORD QTY UM BIN LOCATION PRI  
205-060-101-001 BEARING 4 EA C-BC112 B99

SHIPTO SM CAR P/S SCH. DATE  
K3200 CP CU N 23/01/09



PICK TICKET NO. CAN0980327



ORDER NO. 09-000161



LINENO. 000039



ITEMNO. 205-060-101-001



QTY 4 UM EA

